

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
FM LIGHTS 83MM REGULAR FTB
BRAND CODE-FA21 (STG)

EFFECTIVE DATE: 07/12/88
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	TAR (FTC)	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.0	MM				
TOTAL R.T.O.	:	4.90	IN. H2O				
DILUTION TARGET	:	20.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3200M CK/WHT SGL EC-436 12-209-D LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION
BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 0.5 X 20MM

TIPPING ADHESIVE : NATIONAL 72-2782 62-069-A
NATIONAL 32-1979 61-216-A
FULLER WB-3924 61-454-A

SEAM ADHESIVE : FULLER WB-39020 61-444-A
NATIONAL 25-1088 61-210-A

STD. FILLER - PACK O.V.: ABA11 - 13.25% BRISTOL REGULAR FTB

CIGARETTE PAPER : 27.25MM X 2,00M 23CU/0.6% (F12610/K667) 10-224-A

INK : MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : NEW CIG PAGE FORMAT IMPLEMENTED, WHERE APPLICABLE,
UPDATED PRIMARY FILLER CODES/INKS/ADH/CLS PAPER
DESC. GLUE ROLLER DWD # DELETED, GLUE ROLLER/TPG
INFO ADDED, NO CHANGE TO CIG TARGETS OR WEIGHTS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 6/11/88

PRINTING DATE : 6/20/88
PRINTING TIME : 10:04:30

APPROVED BY:

SUPPLEMENT SPECIFICATION DATES: 1/11/88

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